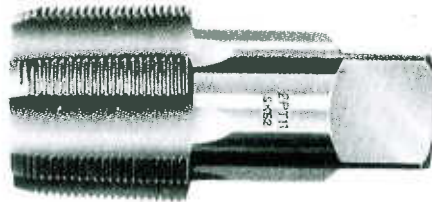
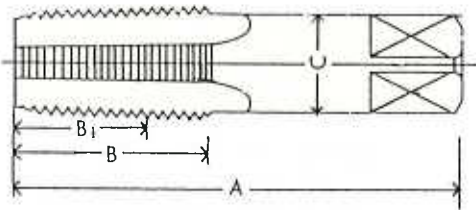


PIPE TAPS

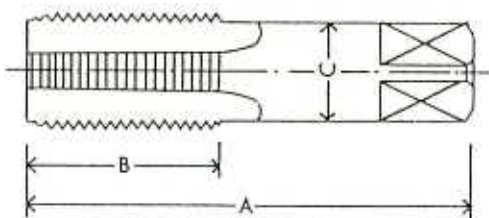


ART NO. 804BT
BSPT (BRITISH STANDARD
 PIPE TAPER THREAD)

ART NO. 805BS
BSPT (BRITISH STANDARD
 PARALLEL THREAD)



BSPT

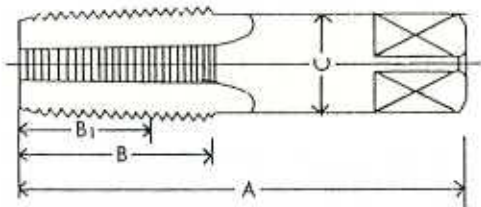


BSPT

High Speed Steel { Ground Thread
 Tungsten Steel { Cut Thread
ALLOY Steel

Nominal Diameter	Thread Per INCH	Basic Pitch Diameter	Regular				Weight Per Pc (g)
			A(mm)	B(mm)	Bl(mm)	C(mm)	
1/16	28	7.753	55	17.5	12	8	15
1/8	28	9.728	55	19	13	8	20
1/4	19	13.157	62	28	21	11	40
3/8	19	16.662	65	28	21	14	80
1/2	14	20.955	80	35	25	18	140
5/8	14	22.912	85	35	25	20	160
3/4	14	26.441	85	35	25	23	240
7/8	14	30.202	90	40	28	24	340
1"	11	33.249	95	45	32	26	420
1 1/8	11	37.898	105	45	32	30	580
1 1/4	11	41.910	105	45	32	32	660
1 3/8	11	44.325	110	45	32	35	770
1 1/2	11	47.803	110	45	32	38	890
1 5/8	11	51.990	115	45	32	40	1000
1 3/4	11	53.748	115	45	32	40	1200
2	11	59.614	120	50	35	46	1350
2 1/4	11	65.712	130	55	40	50	2100
2 1/2	11	75.184	145	65	50	55	2800
2 3/4	11	81.537	150	65	52	60	3500
3	11	87.884	155	65	52	65	4200
3 1/4	11	93.984	165	68	52	68	5100
3 1/2	11	100.330	165	68	52	70	6000
3 3/4	11	106.684	170	70	55	72	7700
4	11	113.030	170	70	55	75	8600

PIPE TAPS



NPT
NPTF

ART NO.804NT

NPT (AMERICAN NATIONAL TAPER PIPE THREAD)

ART NO.804PF

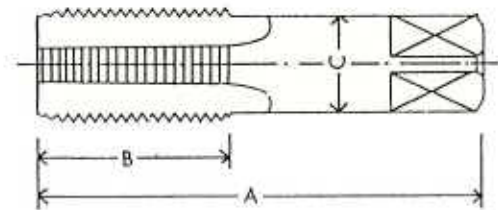
NPTF (DRYSEAL AMERICAN NATIONAL TAPER PIPE THREAD)

ART NO.805NS

NPS (AMERICAN NATIONAL STRAIGHT PIPE THREAD)

ART NO.804SF

NPSF (DRYSEAL AMERICAN NATIONAL STRAIGHT PIPE THREAD)



NPS
NPSF

High Speed Steel { Ground Thread
CUT Thread
Tungsten Steel
ALLOY Steel

Nominal Diameter	Thread Per INCH	Basic Pitch Diameter(mm)	Regular				Weight Per Pc (g)
			A(mm)	B(mm)	Bl(mm)	C(mm)	
1/16	27	7.142	55	17.5	11.99	8	15
1/8	27	9.489	55	19	12.03	8	20
1/4	18	12.487	62	28	17.44	11	40
3/8	18	15.926	65	28	17.63	14	80
1/2	14	19.772	80	35	22.83	18	140
3/4	14	25.117	85	35	22.96	23	240
1	11 1/2	31.461	95	45	27.38	26	400
1 1/4	11 1/2	40.218	105	45	28.09	32	650
1 1/2	11 1/2	46.287	110	45	28.42	38	890
2	11 1/2	58.325	120	50	28.02	46	1350
2 1/2	8	70.159	145	65	40.82	55	2800
3	8	86.068	155	65	42.95	65	4200
3 1/2	8	98.776	165	68	44.68	70	6000
4	8	111.433	170	70	45.57	75	8600

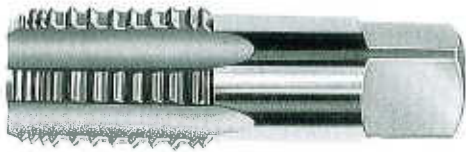
ASA Standard				Number of Flutes
A(mm)	B(mm)	Bl(mm)	C(mm)	
54.0	17.5	11.99	7.938	4
54.0	19.1	12.03	11.113	4
61.9	27.0	17.44	14.288	4
65.1	27.0	17.63	17.780	4
79.4	34.9	22.83	17.463	4
82.6	34.9	22.96	23.020	5
95.3	44.5	27.38	28.575	5
101.6	44.5	28.09	33.338	5
108.0	44.5	28.42	38.100	7
114.3	44.5	28.02	47.625	7
139.7	65.1	40.82	57.150	8
152.4	66.7	42.95	66.675	8
165.1	68.3	44.68	71.438	9
171.4	69.8	45.57	76.200	9

INTERRUPTED TAPER PIPE TAPS

ART NO.891

HIGH SPEED STEEL GROUND THREAD

INTERRUPTED THREAD



High Speed Steel

Taper Pipe Taps – NPT Dryseal – NPTF

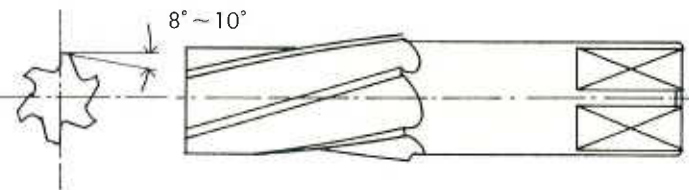
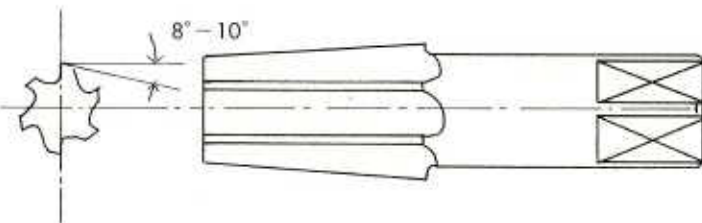
Nominal	Thread	Basic	Overall	Thread	Shank	Number of Flutes
Diameter	Per	Pitch	Length	Length	Dia	Interrupted
INCH	INCH	Diameter	mm	mm	mm	
1/16	27	7.142	54.0	17.5	7.938	5
1/8	27	9.489	54.0	19.1	11.113	5
1/4	18	12.487	61.9	27.0	14.288	5
3/8	18	15.926	65.1	27.0	17.780	5
1/2	14	19.772	79.4	34.9	17.463	5
3/4	14	25.117	82.6	34.9	23.020	5
1	11 1/2	31.461	95.3	44.5	28.575	5
1 1/4	11 1/2	40.218	101.6	44.5	33.338	5
1 1/2	11 1/2	46.287	108.0	44.5	38.100	7
2	11 1/2	58.325	114.3	44.5	47.625	7

TAPER PIPE REAMER

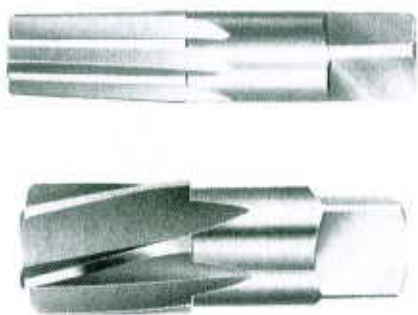
ART NO.897

Straight Flutes

Spiral Flutes



High Speed Steel



Nominal	Thread	Basic	Overall	Thread	Shank	Number
Diameter	Per	Pitch	Length	Length	Dia	of Flutes
INCH	INCH	Diameter	mm	mm	mm	Regular
1/16	27	7.142	54.0	17.5	7.938	4
1/8	27	9.489	54.0	19.1	11.113	4
1/4	18	12.487	61.9	27.0	14.288	4
3/8	18	15.926	65.1	27.0	17.780	4
1/2	14	19.772	79.4	34.9	17.463	4
3/4	14	25.117	82.6	34.9	23.020	5
1	11 1/2	31.461	95.3	44.5	28.575	5
1 1/4	11 1/2	40.218	101.6	44.5	33.338	5
1 1/2	11 1/2	46.287	108.0	44.5	38.100	6
2	11 1/2	58.325	114.3	44.5	47.625	6
2 1/2	8	70.159	139.7	65.1	57.150	8
3	8	86.068	152.4	66.7	66.675	8
3 1/2	8	98.776	165.1	68.3	71.438	8
4	8	111.433	171.4	69.8	76.200	8